

piINLINE® MINI family



piINLINE® are small lightweight inline ejectors that use the patented COAX® technology inside. They can be mounted directly on a hose close to the suction cup (or point of suction). Piab's piINLINE® ejector program offers much better performance with at least 40-50% lower energy consumption compared to competing inline single-stage ejectors in corresponding sizes. Inline vacuum generators are especially common in electronic/semiconductor pick-and-place applications, dedicated packaging equipment, injection-molding automation and unloading/loading metal forming machines (bending, punching and laser-cutting).

The COAX® Cartridge Si cartridge for extra vacuum flow, the Pi cartridge for high performance at low feed pressures. And the Xi cartridge when high flow and deep vacuum is needed.

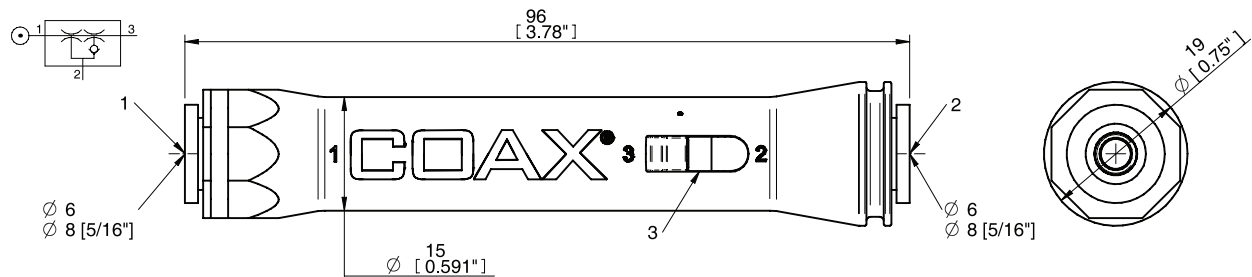
VACUUM FLOW

COAX® Cartridge	Feed pressure	Air consumption	Vacuum flow (NI/s) at different vacuum levels (-kPa)											Max vacuum
	MPa		0	10	20	30	40	50	60	70	80	90	-kPa	
MINI Si08-2	0.6	0.44	0.69	0.55	0.42	0.28	0.23	0.16	0.12	0.08	—	—	75	
MINI Pi12-2	0.32	0.44	0.57	0.44	0.31	0.23	0.19	0.14	0.1	0.06	0.03	—	90	
MINI Xi10-2	0.5	0.46	0.62	0.5	0.37	0.27	0.19	0.15	0.11	0.07	0.045	0.011	94	

EVACUATION TIMES

COAX® Cartridge	Feed pressure	Air consumption	Evacuation time (s/l) to reach different vacuum levels (-kPa)										Max vacuum
	MPa		10	20	30	40	50	60	70	80	90	-kPa	
MINI Si08-2	0.6	0.44	0.16	0.37	0.66	1.1	1.4	2.1	3.1	—	—	75	
MINI Pi12-2	0.32	0.44	0.2	0.46	0.83	1.1	1.8	2.7	4	6.4	—	90	
MINI Xi10-2	0.5	0.46	0.18	0.41	0.72	1	1.6	2.3	3.5	5.3	8.9	94	

DIMENSIONAL DRAWING



ORDERING INFORMATION

Description	Item No.
piINLINE® vacuum generator MINI Pi, 6-6 mm	0122894
piINLINE® vacuum generator MINI Pi, 8-8 mm	0122897
piINLINE® vacuum generator MINI Si, 6-6 mm	0122025
piINLINE® vacuum generator MINI Si, 8-8 mm	0122896
piINLINE® vacuum generator MINI Xi, 1/4"-1/4"	0205550
piINLINE® vacuum generator MINI Xi, 6-6 mm	0122895
piINLINE® vacuum generator MINI Xi, 8-8 mm	0122898